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D412-704-015
Job Sheet 190690



008139

Part No: D412-704-015

Job Qty: 1 pcs

Part Name: Co-Pilot'S Emergency Cargo Release



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/13/19

Job Tracking No:

Due Date: 2/28/19

Created By: Marie Lajeunesse

Type: SOLD

Description: Order 13617

Note: DWG REV E SHEETS 21-22 IPP REV:A NEW ISSUE 12-03-22 JLM VERIFIED BY:EC IPP REV:B 12.04.20
per cen-566 DD verf:EC IPP REV:C 12.05.10 per ECN 12-583 DD verf:EC IPP REV:D 16.06.22 PER IIN
REV:E DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	2/28/19	0.00	0.00		Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S159507

Part: D412-704-015

Job No: 190690

Serial No/Batch: S159507

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH93 - 34 Issue 2 of FAA STC SR009571

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	2/28/19	0.00 0.00		QC 4 - 26	
					QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
130 Packaging 3-1 - Stock - B4B	1 pcs	2/28/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	2/28/19	0.00 0.00		DC - 1 - B4B	
					DC - 2 - B4B	
140 QC 21 - FG	1 pcs	2/28/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	
Part Op 110 - Pick Kit						
Descriptions: 120 - QC4- 100% Inspect kits for completeness						
130 - Identify and pack for shipping as per PPP D412-704-015 Location: _____ PPP Rev: _____						
135 - Document Control - Photocopy bluefile and create labels per PPP D412-704-015 CHG003						
140 - QC21- Final Inspection - Work Order Release						

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3206-3	Pedal Arm	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	F162490
D3207-5	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S051585
D3207-7	Packer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	SF145751
D3207-9	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	F161169
D3208-1	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S089820
D3208-11	Filler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S072481
D3208-3	Pedal Mount Angle	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S061539
D3208-7	Filler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S088895
D3208-9	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S044815
D3214-1	Decal	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S012699
D412-704-045	Cable Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S104310
D412-704-141	Pedal Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	-S158865
D4610-1	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	SF162032
D4610-3	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S056068
D4610-7	Cover	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	F142232
D4622-1	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S136590
D4622-3	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S136693
MS21919-DG5	Clamp	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S083552
MS35489-149	Grommet	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	F121692

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3206-3	1	7	0
	D3207-5	1	4	0
	D3207-7	1	26	0
	D3207-9	1	10	0
	D3208-1	1	5	0
	D3208-11	1	9	0
	D3208-3	1	7	0
	D3208-7	1	4	0
	D3208-9	1	8	0
	D3214-1	1	9	0
	D412-704-045	1	3	0
	D412-704-141	1	0	0
	D4610-1	1	3	0
	D4610-3	1	3	0
	D4610-7	1	2	0
	D4622-1	1	11	0
	D4622-3	1	11	0
	MS21919-DG5	4	44	0
	MS35489-149	1	69	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS			
		Skid-tube ☐ Machining ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date :	Sequence #:	QTY Affected :			MRB (QSI042)
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor
					QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY			
		☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled	☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up	☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread
		Other/Details:			